ACRYLIC GLOSS PAINT 2K

TECHNICAL DATA SHEET

PRODUCT DESCRIPTION

It is an acrylic resin based, two-component, reaction drying, aliphatic isocyanate hardener cured, UV resistant, chemical resistant, glossy topcoat paint suitable for interior and exterior applications.

PRODUCT FEATURES

- High UV resistance
- Chemical resistance
- High gloss
- Excellent spreading
- Lead free
- High hiding power
- Impact resistant

RECOMMENDED FOR

- On wood and metal surfaces that require resistance to UV rays and outdoor conditions (water, sea water, chemicals and corrosion)
- In general industry and metal protection in machinery
- In steel constructions
- In marine applications
- In on-vehicle equipment applications

TECHNICIAL SPECIFICATIONS

		Standard
Color	See color catalog.	-
Brightness	Bright	-
Density (g / ml)	1.06	ASTM D-1475

** Specified solids, viscosity and density values may vary depending on the color.*

Drying time		
Recoat	24	hour
Full Dry	24	hour
Chemical Curing	7	day

** The specified drying time; [lt] is available in 23 C ambient temperature and 50 ± 2% relative humidity conditions.*

SURFACE

Before the application all surfaces must be cleaned from dust, oil and rust.

Metal Surfaces	Metal surfaces should be sanded with grade Sa2 [1/2] at least. Than, should be primed with epoxy anticorrosive primer in 2-3 hours. Topcoat application can be done 6-8 hours after primer.
Old Painted Surfaces	Loose and swelled parts on previously painted surfaces should be removed. In order to create a uniform and leveled surface, it should be sanded and filled with an epoxy putty. All surfaces should be cleaned of dusts.

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APPLICATION

Application Temperature	min +10 °C / max + 30 °C

Recommended Film Thickness

Wet Film Thickness (micron)	: 70-90
Dry Film Thickness (micron)	: 40-50
Consumption (m^2 / L)	: 6-8
Consumption (m^2 / kg)	: 5,5-7,5

Actual coverage may vary depending on surface texture, porosity, and application method.. Does not include the loss of material.

Application should not be done around dew point. Application area should be well ventilated for proper drying. Moisture content of the surface should not exceed 4%.

Mixing Ratio

	By Volume	By Weight
ACRYLIC GLOSS PAINT 2K	1.7	2
ACRYLIC GLOSS PAINT 2K	1	1
Acrylic Thinner	20-30%	15-25%

Component A and Component B are mixed until a homogeneous mixture is obtained.

The application time for mixture (gel time - 250 g mixture / 23 °C / 50% RH) : 3 hours(Minimum)

After stirring with provided information, it should be waited for 15 minutes for pre-reaction before application.

Application Equipment

Brush	Can be used in small areas.	
Roller	Check for formation of bubbles when applied with a roller slightly spread with soft long haired brush.	
Air (Airmix) Spray	Nozzle diameter 1.4-1.6 mm	Nozzle pressure 2,5-3 bar
Airless Spray	Applicable.	

POZ No.

04.506

STORAGE and PACKAGING

Packaging	20 kg Set(16 kg A + 8 kg B) ve 2,4 kg Set(1,6 kg A + 0,8 kg B)
Storage Conditions	It must be stored in closed containers between 10 °C -30 °C and protected from direct sunlight. Keep container tightly closed and sealed until ready for use. Protect from frost.
Shelf life	1 year

HEALTH AND SAFETY INFORMATION

Refer to the instructions specified in the harmfulness and precautionary statements on the product packaging.
Product of the safety data sheet should be treated by the rules.
Refer to the nearest health facility for unexpected health problems.

LEGAL NOTES

All the information and guidelines given in this technical bulletin was formed and developed through the experience in the laboratories of Polisan Kansai Paint, and was systematically collected by our field engineers. “Polisan Kansai Paint"has the right to make changes in the product where necessary, without notice. The information given above is valid for the product from the date of publication.It is the user's responsibility to verify the accuracy of the information. The product should be used based on the technical information form for the recommended purpose. It is the responsibility of the users to implement all measures for the fulfilment of the specified requirements.
The data in the technical information form is designed to give descriptions of the product performance, under specific test conditions. An important factor in product performance is the variables that may occur in the initial process which should be used as a general guide to the user. Any unauthorised use of this product not covered in the written guidelines, Polisan Kansai Paint will not be held legally responsible.
It is always the responsibility of the user to take all necessary precautions regarding specific requirements of the law set out in local and national legislation. Follow the rules of the safety information provided in the Safety Data Sheet regarding operating procedure of the product, protective equipment, storage, fire and first aid etc. Conditions regarding the use of this product after its end date has no warranty. We can not accept responsibility for products past their expiry date. Responsibility can not be accepted.

Please contact the Technical Service department for more detailed information about the product.